

ABSTRACT OF THE DISCLOSURE

There are provided an address printing method and address printing device for a tape printing apparatus, which are capable of properly printing an address printable on a tape having a specific tape width not only on the tape but also on a tape having another tape width. There are also provided an address label producing method and an address label producing device using the address printing method and device. A tape to be printed is mounted, the tape width thereof is detected, information of  $n$  items ( $n$  is an integer equal to or larger than 2) which are components of an address of a mail article is registered as address information, and address printing is instructed. When the address printing is instructed, if the tape width is a first tape width, item images representative of information of the  $n$  respective items is arranged as respective lines of a single block based on the address information to print the item image. When the address printing is instructed, if the tape width is a second tape width, the item images representative of information of the  $n$  respective items are grouped into  $m$  blocks ( $m$  is an integer defined as  $2 \leq m \leq n$ ) based on the address information, the grouped image items are arranged as respective lines of  $k$  blocks ( $k$  is an integer defined as  $1 \leq k \leq m$ ), and the  $k$  blocks are printed on a block-by-block basis.